

Date: Wednesday, 6/28/2006 4:10:13 PM
 User: Kim Johnston

Process Sheet

SP2 IT-2

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : COVER ASSEMBLY
 Job Number : 27724
 Estimate Number : 11132
 P.O. Number : N/A Part Number : D3119041
 This Issue : 6/28/2006 S.O. No. : N/A Drawing Number : D3119 REV B
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : B
 Previous Run : 27237 Material : N/A
 Due Date : 7/30/2006 Qty: 1 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est: A03.02.24 New Issue KJ/RF

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 1578

D3119-041 Cover Assembly as per Dwg D3119

Supplier: Delastek

Material: Cream Kydex 100, 0.060 thick

Material release note required

C/L 06/29/06 (4) Rec'd 3 06/29/06

2.0

D3119041P

Cover Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)
 CUSHION

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

Rec'd 4/10/10 (1)

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

m/06/10/20 (1)

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: CA

m/06/10/20 (1)

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: COVER ASSEMBLY

Job Number: 27724

Part Number: D3119041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

SD 06/10/20

Job Completion



W 0610-20

NO. 27724

WORK ORDER

UNCONTROLLED COPY

ENGINEERING

RETURN TO

SHOP COPY

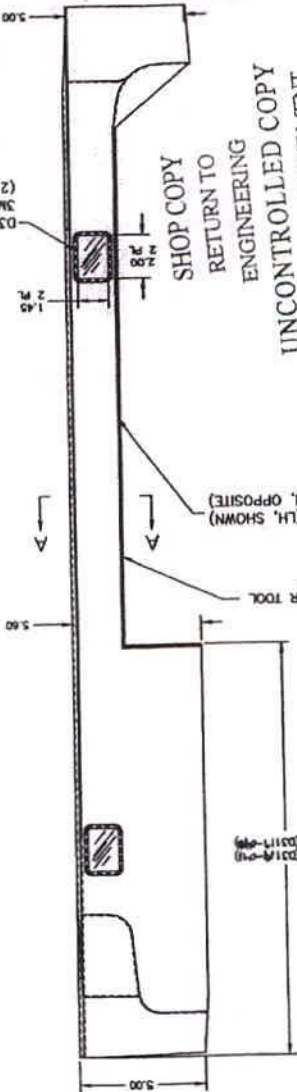
18.47 (0319-04)

D3119-1 (LH, SHOWN)

D3119-2 (RH, OPPOSITE)

TRIM PER TOOL

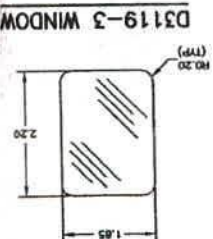
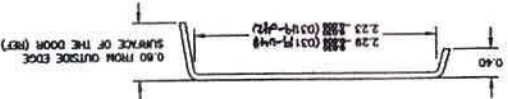
SCRIBES



(SHOWN, REPLACES PREMIER P/N B30-23000-29)
D3119-042 COVER ASSEMBLY, RH
(OPPOSITE, REPLACES PREMIER P/N B30-23000-30)



SECTION A-A



- 1) MAKE FROM TOOL B30-23000-219T
- 2) MATERIAL: CREAM KYDEX 100, 0.060 THICK
- D3119-2 COVER, RH (OPPOSITE, REPLACES PREMIER P/N B30-23000-220)
- 3) MAKE FROM TOOL B30-23000-220T
- 4) MATERIAL: CREAM KYDEX 100, 0.060 THICK
- D3119-3 WINDOW (REPLACES PREMIER P/N B30-23000-221)
- 5) MATERIAL: LEXAN, 0.060 THICK

GENERAL NOTES
6) TOLERANCES ARE PER DART OSI 018 UNLESS OTHERWISE NOTED
7) ALL DIMENSIONS ARE IN INCHES

RE-DESIGN		04.11.17	A
NEW ISSUE		02.04.15	B
DRAWING NO.		D3119	
TITLE		COVER ASSEMBLY	
SCALE		1:1	
SHEET 1 OF 1			
REV. B			
DART AEROSPACE LTD.			
DESIGN BY			
CHECKED BY			
DATE		04.11.17	
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